



Irradiated Fuel Behaviour under Thermal Transient: An Overview of the capabilities at the LECA-STAR hot Laboratory

45th annual meeting
“Hot Laboratories and Remote Handling”
Working group, Kendal, UK
September 22th – 24st, 2008

Pontillon Y*, Clement S, Capdevilla H, Malgouyres PP

CEA, DEN, DEC, SA3C, F-13108 Saint-Paul-lez-Durance, France

Outline



- Introduction
- MERARG II facility:
 - ◆ *General presentation*
 - ◆ *Experimental loop*
- MEXI I CO facility
 - ◆ *Context*
 - ◆ *Experimental loop*
 - ◆ *Scoping test*
- Main programs (FGR)
- Conclusion



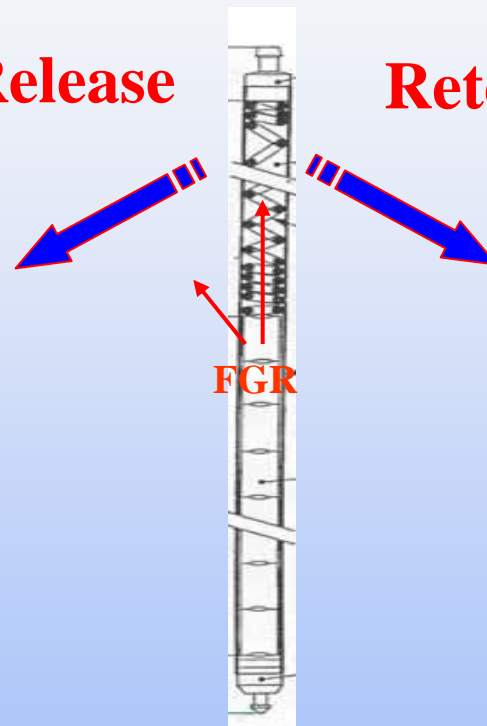
Introduction (1/2)



He and Fission Gas Release (FGR) from nuclear fuels are an important operating and safety issue :

Release

Retention



✓ Rod over-pressure due to the large inventory of fission gases in the free volumes :

- Limitation on burn-up extension
- Storage, ...

✓ Source Term :

- Off normal conditions ...

✓ Swelling :

- PCI

✓ HBS - formation :

- specific behaviour ...

Introduction (2/2)



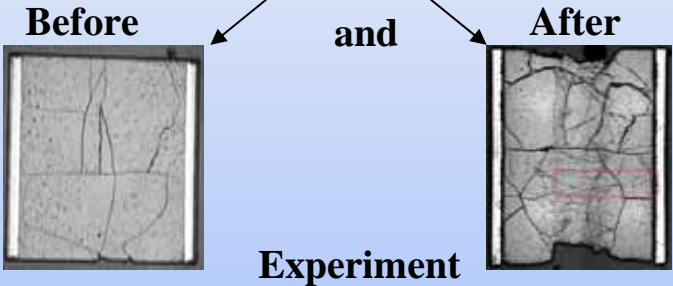
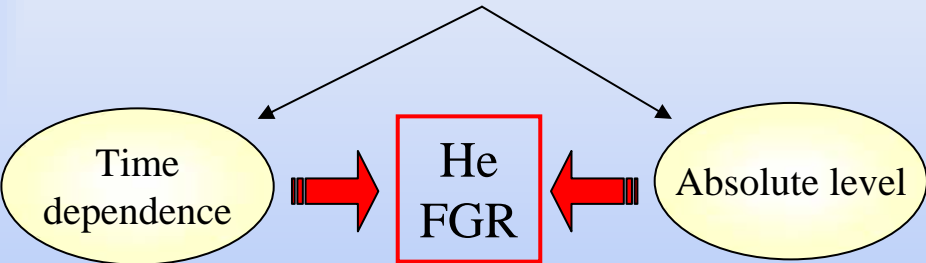
Correct evaluation of He and FGR remain a significant and important challenge

One of the most useful ways to achieve this

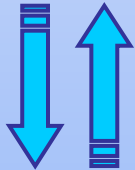
Annealing experiments
With or Without Pressure

+

Sample examinations :



**MERARG II and MEXIICO
facilities**

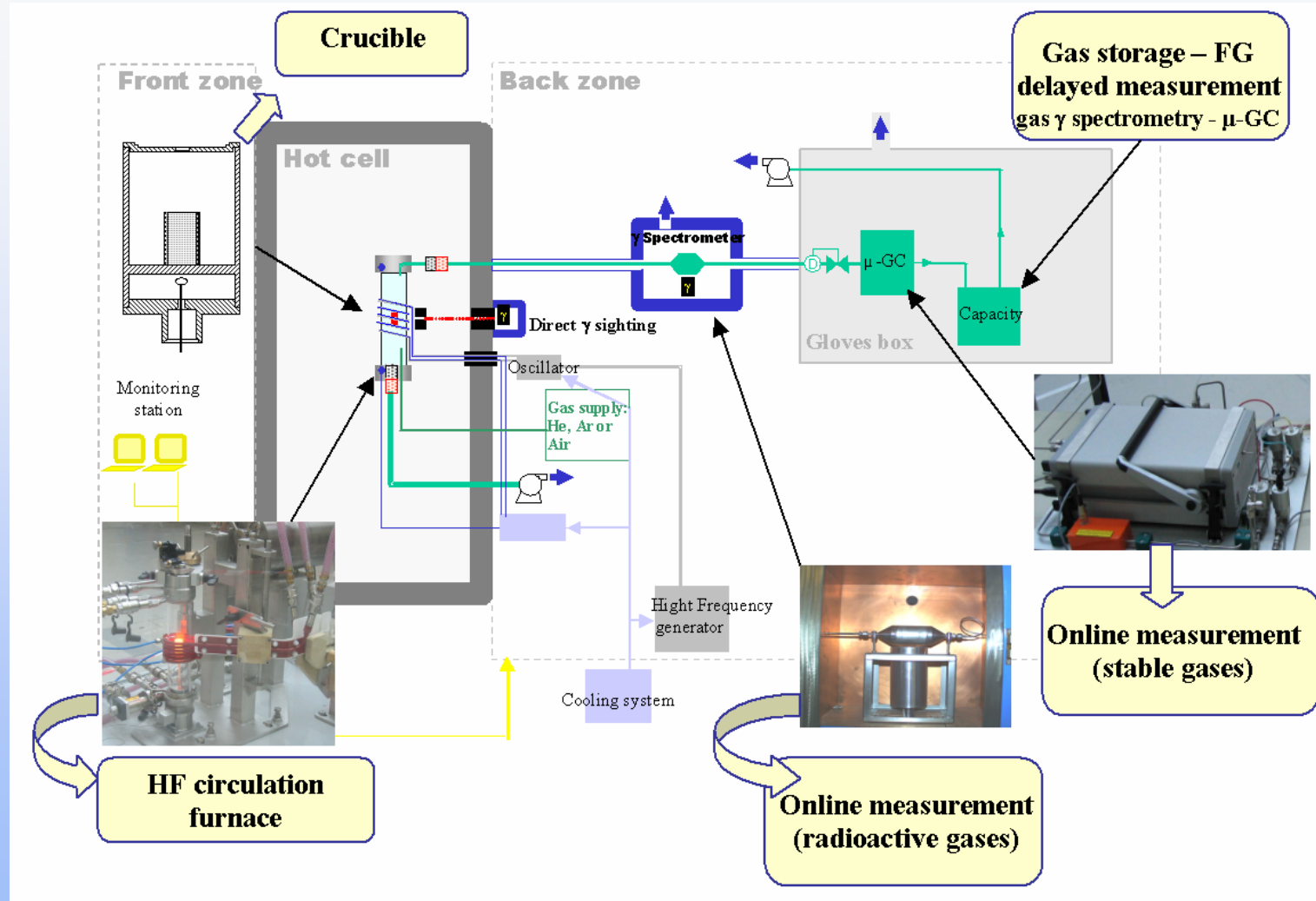


Fuel Performance Code validation

MERARG II : General presentation (1/1)



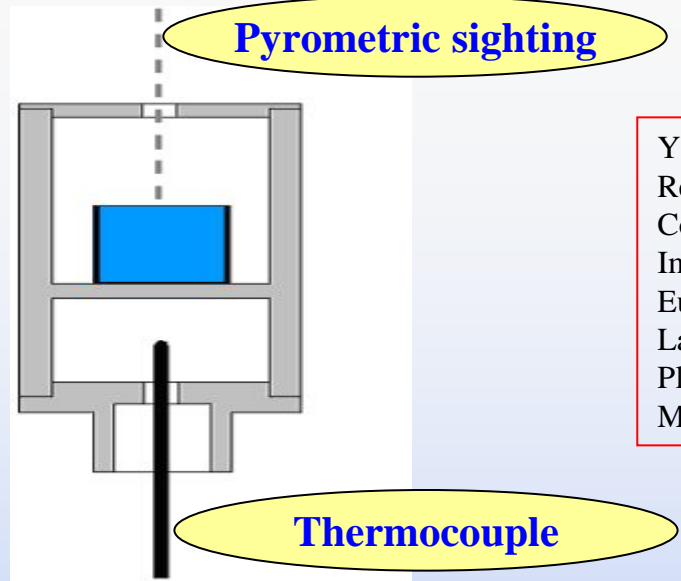
The main objectives of MERARG II facility → extract all or part of the gaseous inventory from an irradiated fuel sample (one pellet) by annealing



MERARG II : Experimental Loop (1/6) - Crucible



Crucible
Characteristics



Y. Pontillon, J. Bonnin et al., "Fission Gas Release Under Normal and off-Normal Conditions : New Analytical Device Implemented at CEA-Cadarache", European Working Group, "Hot Laboratories and Remote Handling", Plenary Meeting, Petten, the Netherlands, May 23rd – 25th, 2005

Three different configurations:

Mo crucible, T° up to 2200°C

W/W-Re Thermocouple

Inert atmosphere:
He, Ar

Pt crucible, T° up to 1400°C

Pt/Pt-Rh Thermocouple

Oxidant or Inert
atmospheres: Air, He, Ar

W crucible, T° up to 2800°C

W/W-Re Thermocouple

Inert atmosphere:
He, Ar

MERARG II: Experimental Loop (2/6) - Thermal Calibration



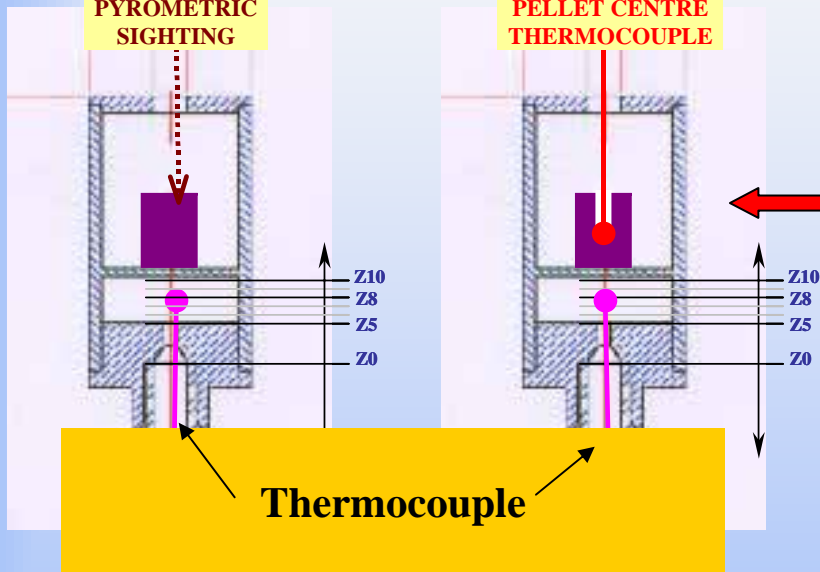
Crucible Instrumentation

« standard »
instrumentation

« specific »
instrumentation

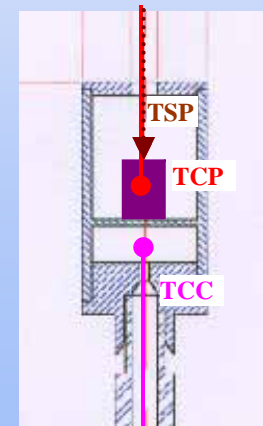
PYROMETRIC
SIGHTING

PELLET CENTRE
THERMOCOUPLE



~140 tests were performed: 70 identical tests in both cases of instrumentation and for the **three MERARG configurations**. In each test, the experimental team focused on the:

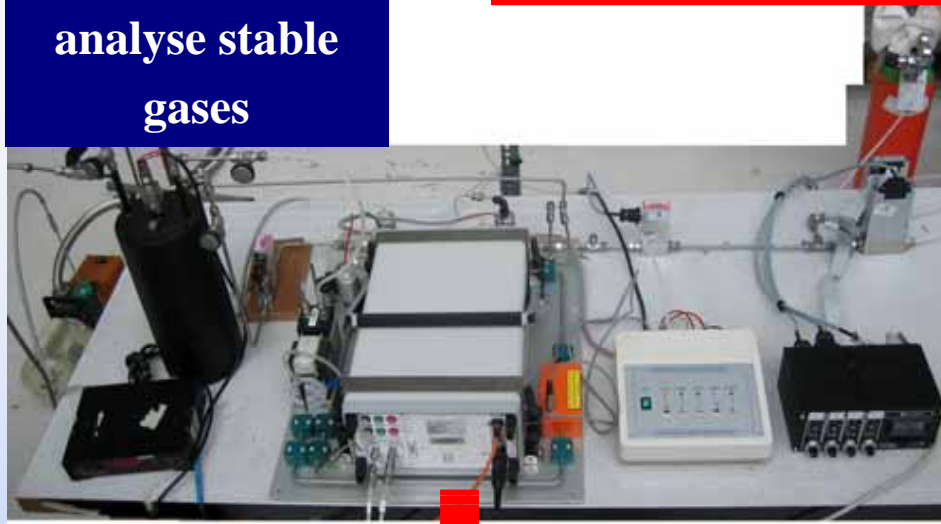
- Surface pellet temperature **TSP** (standard instrumentation case),
- Central pellet temperature **TCP** (specific instrumentation case),
- Crucible lower chamber temperature **TCC** (both standard and specific instrumentation cases).



The analysis of the results of these tests consisted in combining the T_{CC} , T_{CP} and T_{SP} measurements for each thermal sequence programmed on the HF generator regulation device.

MERARG II : Experimental Loop (3/6)

Allows to
analyse stable
gases



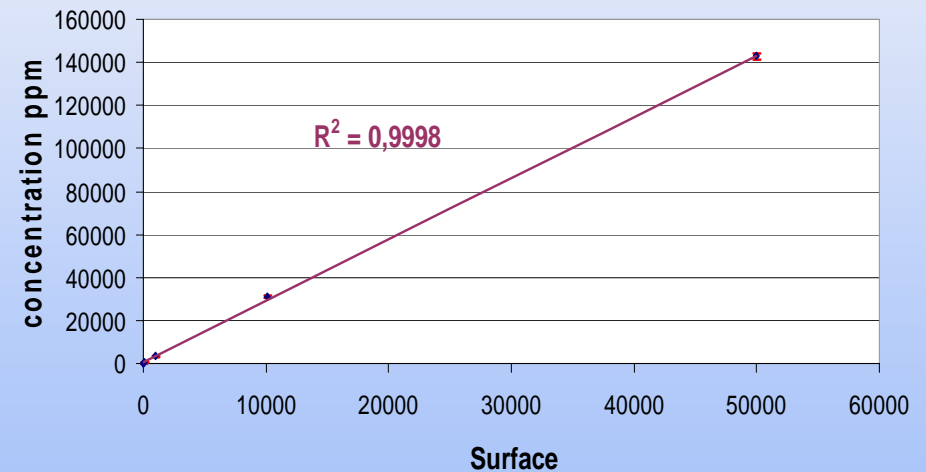
Element	Detection limit	Linearity
Kr	0,6 ppm	5 decades
Xe	0,3 ppm	5 decades
He	3 ppm	5 decades
N ₂ , O ₂ , ...	~ 1 ppm	5 decades

μ-gas chromatography :

Example (Kr)



Pic Area	Standard value	Experimental error
326	104 ppm	± 10
3259	1003 ppm	±50
31050	10100 ppm	±341
142740	50 000 ppm	±1708

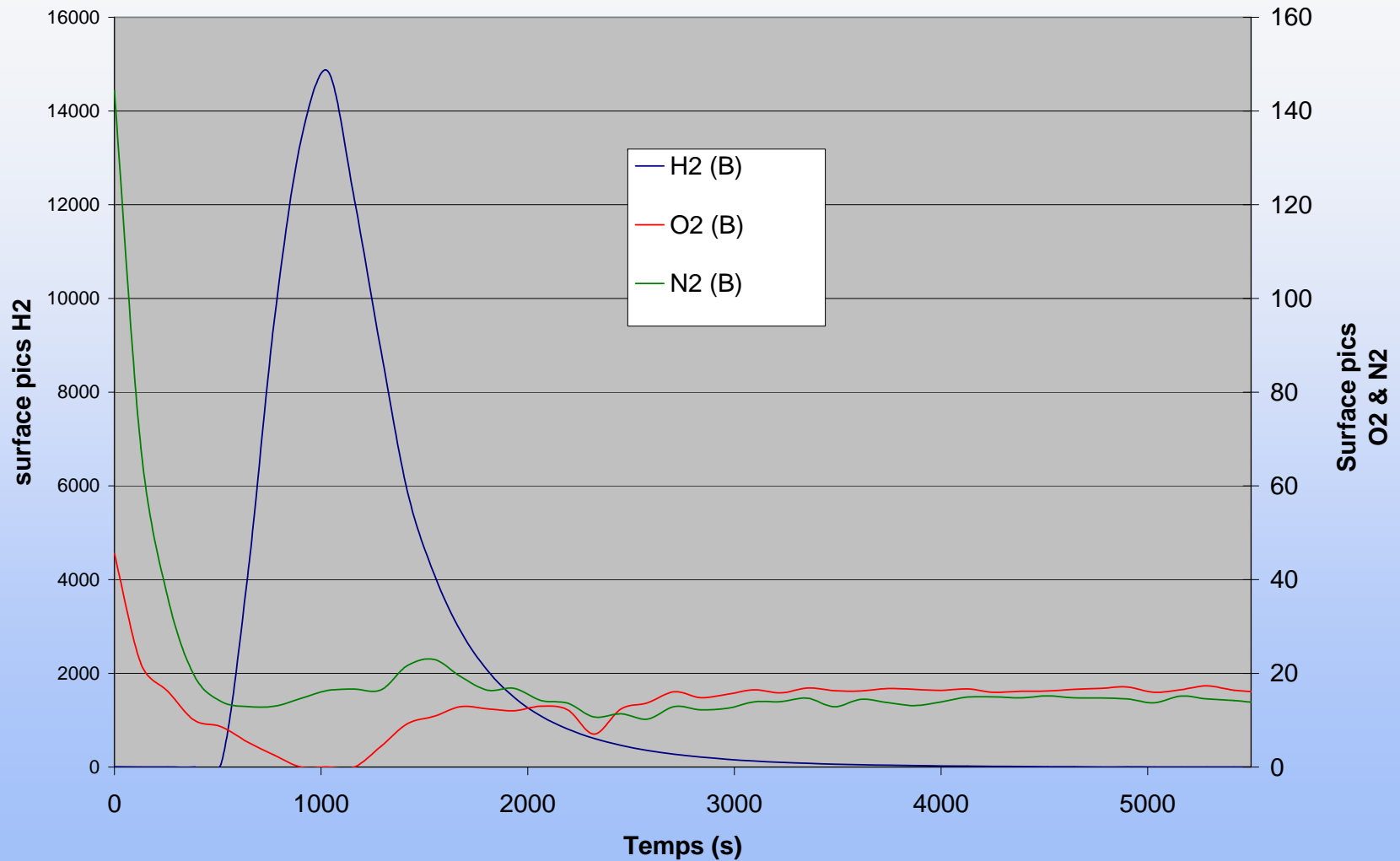


B. Meunier, Y. Pontillon et al., , European Working Group, "Hot Laboratories and Remote Handling", Plenary Meeting, Bucharest, Romania September 20 – 21, 2007

MERARG II : Experimental Loop (4/6)



μ -gas chromatography :

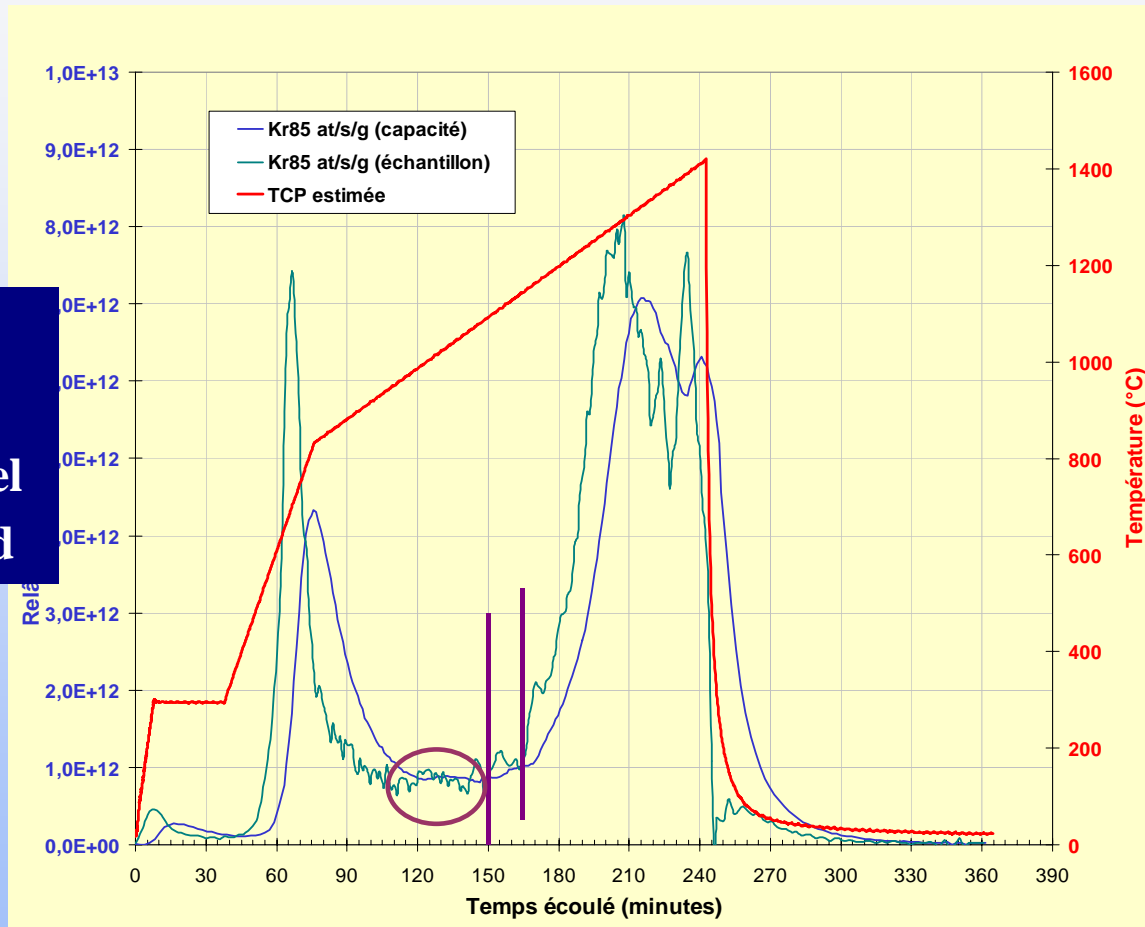


MERARG II : Experimental Loop (5/6)

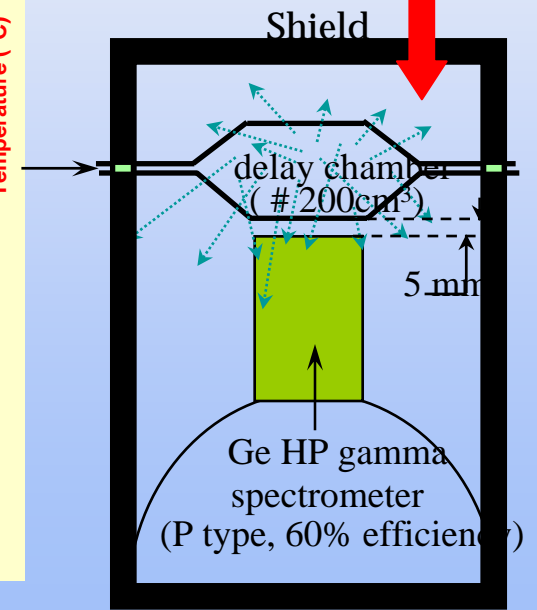


On-line gamma spectrometry: gas measurement

Total release from the fuel



Allows the fission gases leaving the fuel to be recorded

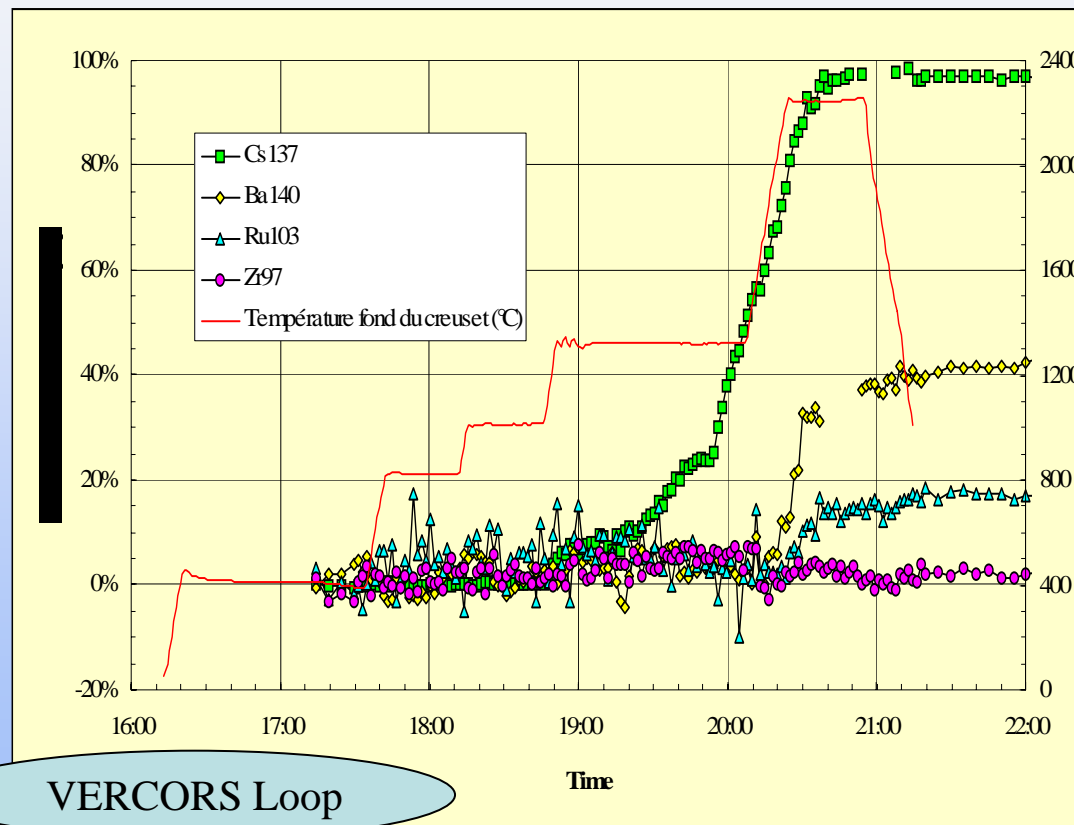


MERARG II : Experimental Loop (6/6)



On-line gamma spectrometry: fuel sight

Total release from the fuel
(differential measurement : low sensitivity)



Allows the FP
leaving the fuel
to be recorded

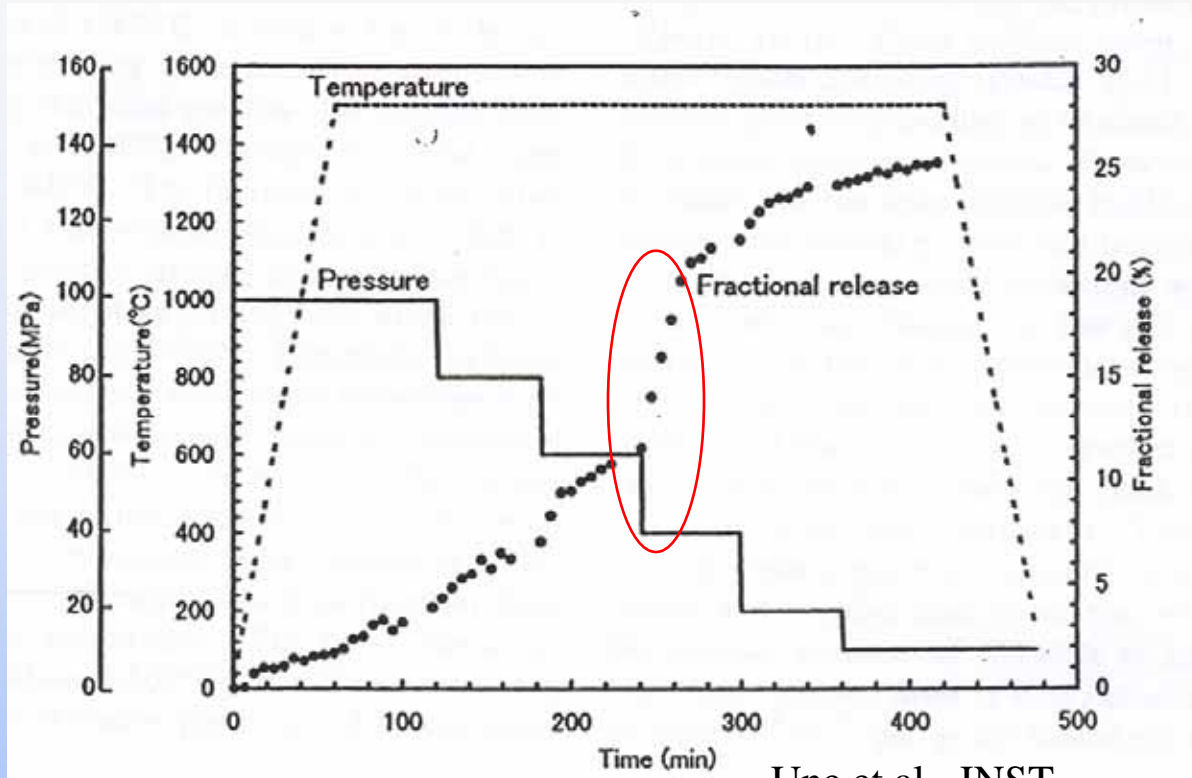
Y. Pontillon G. Ducros,
International VERCORS Seminar,
October 15-16th, 2007 – Gréoux les
Bains, France

VERCORS Loop

MEXICO: Context



Why ?



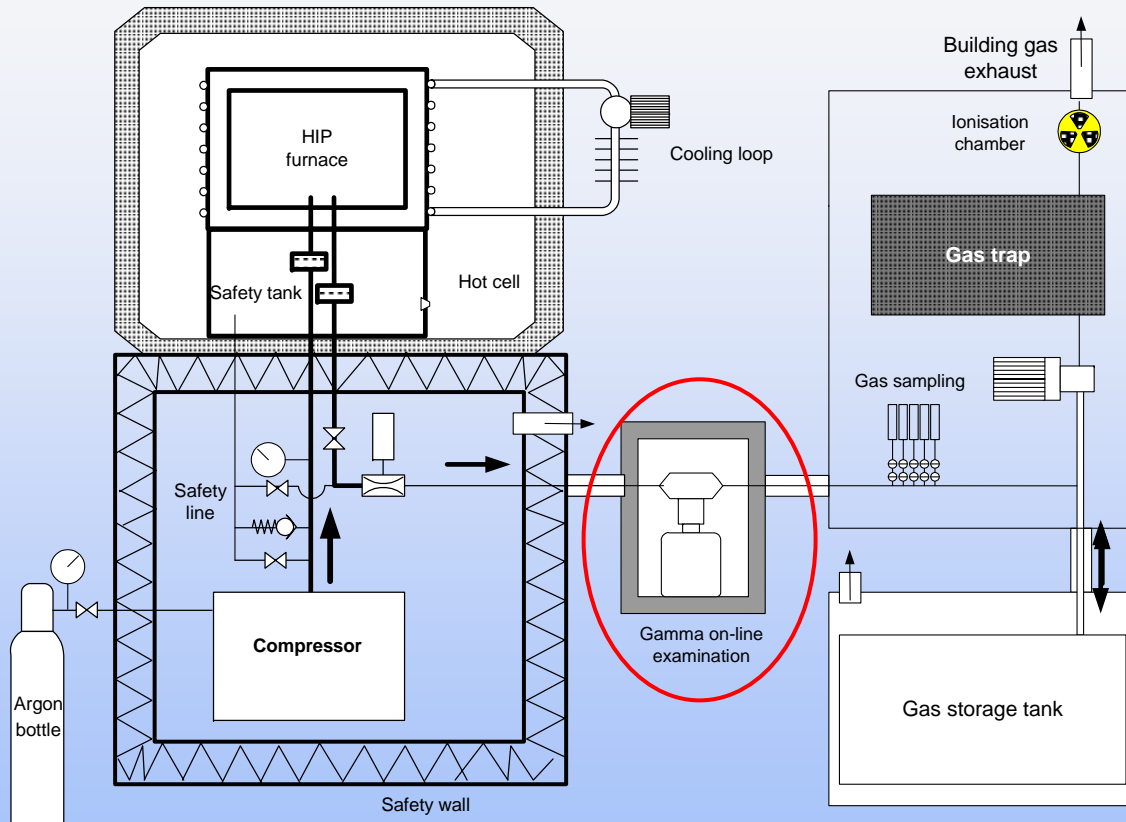
Une et al., JNST

In order to investigate the impact of stresses on FGR, decision was made to install a high pressure furnace in a hot cell

MEXICO: Experimental loop



Maximum temperature / pressure : 1600°C / 160 MPa - Maximum heat up rate : 1K/s
Restraint state is simulated by mean of argon at high pressure
The standard fuel sample is a fuel pellet (few grams).



Y. Pontillon et al., "Fuel Performance under different PWR conditions : An overview of the annealing test facilities at the CEA Cadarache 2005 Water Reactor Fuel Performance Meeting , October 2-6, 2005 --Kyoto, Japan

MEXICO: Experimental loop



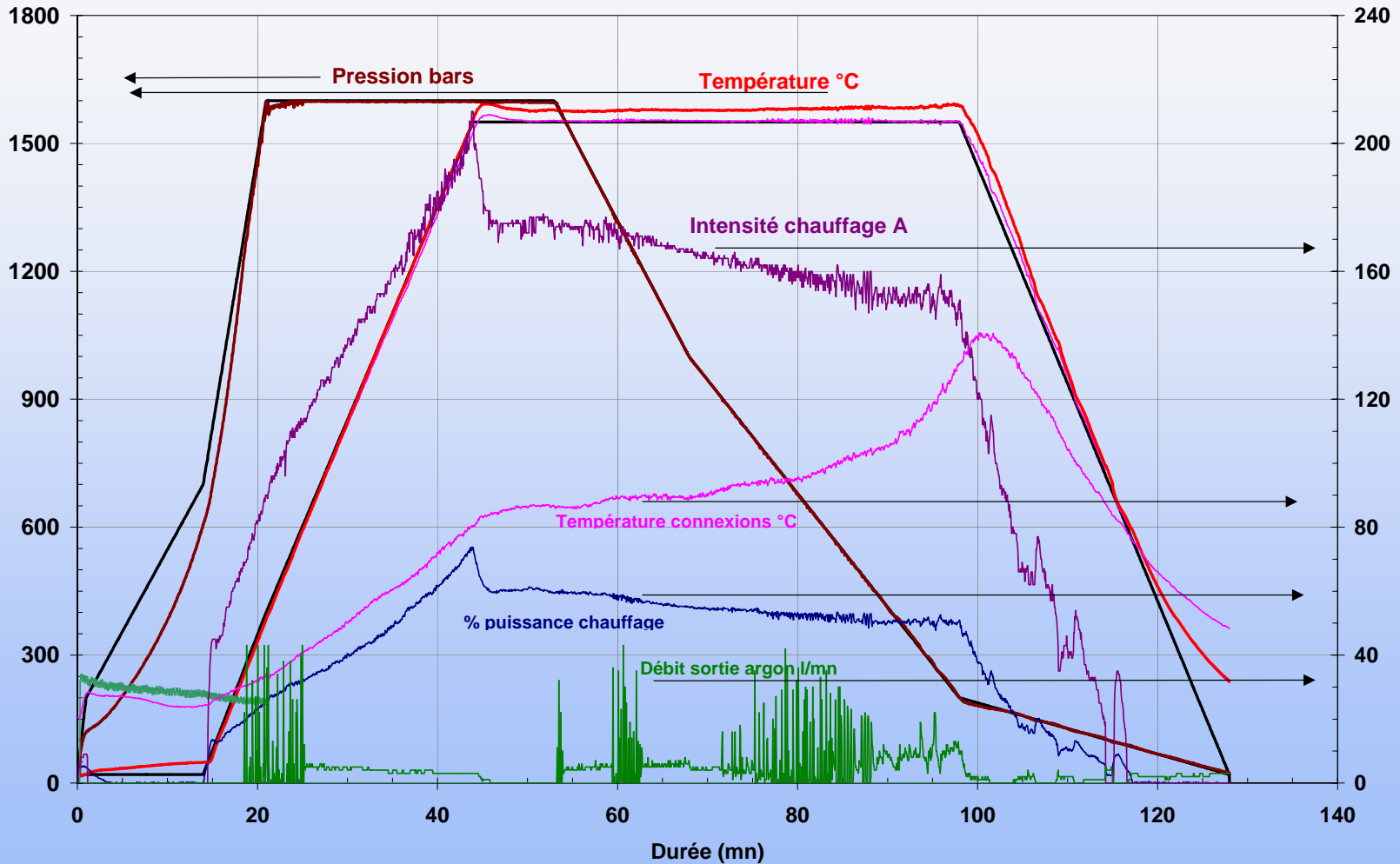
"Inactive" qualification phase:



MEXICO: Scoping test



"I nactive" qualification phase:



Fission Gas Release : Main Programs



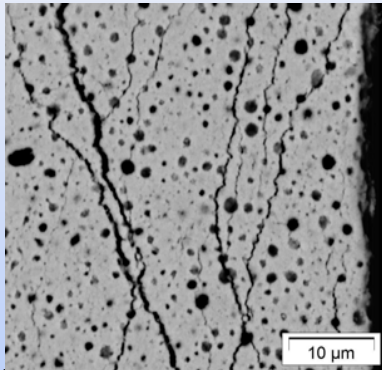
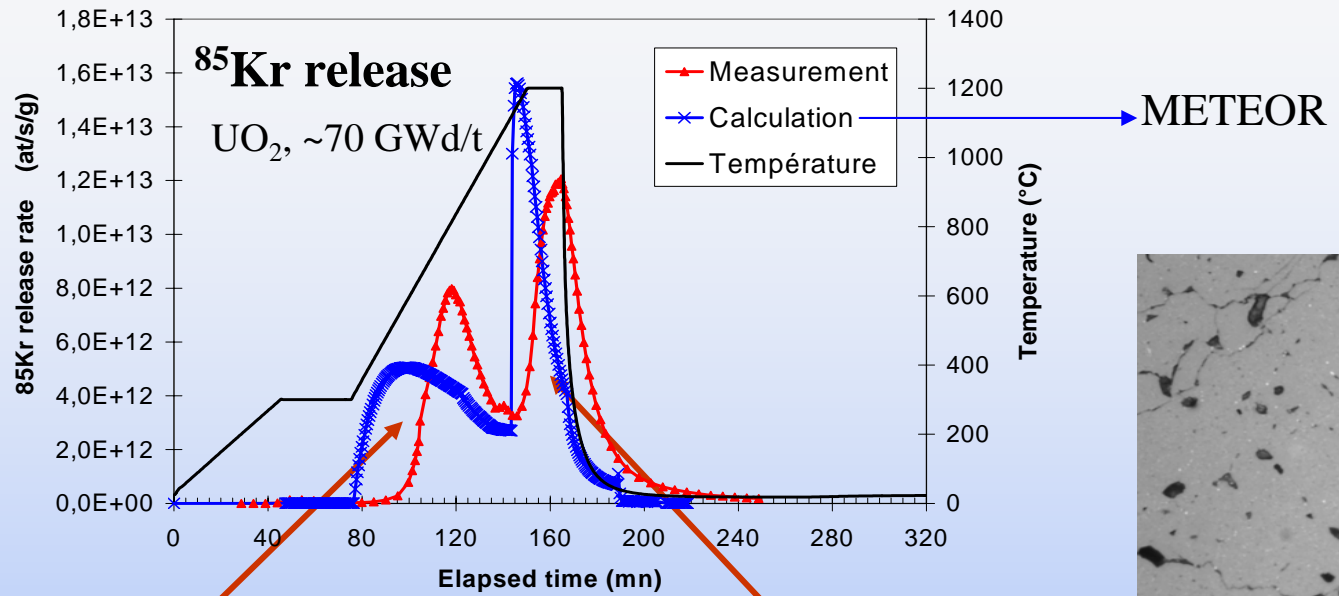
- **GASPARD** (fuel behaviour under loca type conditions) :
 - ◆ Y. Pontillon, et al. “Experimental and Theoretical Investigation of Fission Gas Release from UO₂ up to 70 GWd/t under Simulated LOCA Type Conditions: The GASPARD Program”, Proc. of The 2004 Water Reactor Fuel Performance Meeting, September 19-24, 2004, Orlando, Floride, USA.

- **ADAGIO** (inter and intra-granular gas fraction) :
 - ◆ Y. Pontillon, et al. “ Direct Experimental Evaluation of the Grain Boundaries Gas Content in PWR Fuels : New Insight and Perspective of the ADAGIO Technique”, Proceedings of the 2007 International LWR Fuel Performance Meeting, San Francisco, California, September 30 – October 3, 2007

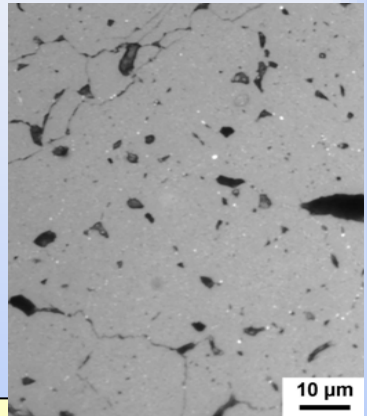
- Doped UO₂ fuels (TANOX, TANOXOS, CONCERTO)
 - ◆ L. Caillot, J. Noirot, Y. Pontillon, S. Vallin, « TANOXOS: an analytical irradiation program aiming at understanding the behaviour of various doped UO₂ fuels », Proceedings of the 2006 International LWR Fuel Performance Meeting, Salamanque, October 2006, Spain

- GFR (for instance NI MPHE samples, (U,Pu)N and (U,Pu)C), High Burn up Fuels, MOX, ...

GASPARD PROGRAM



FIRST PEAK (600-800°C)
Grain boundary cracking



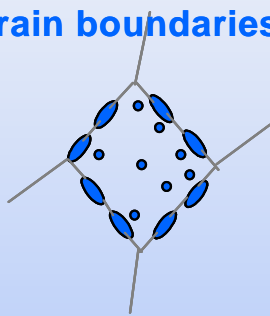
MAIN PEAK (T > 1000°C)
Bubbles interconnection and release

ADAGIO PROGRAM

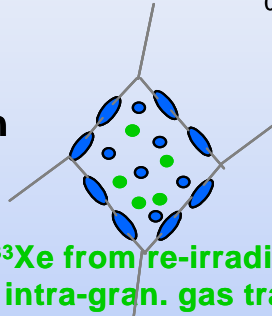


UO₂ samples

initial state
⁸⁵Kr (matrix +
 bubbles intra +
 grain boundaries)

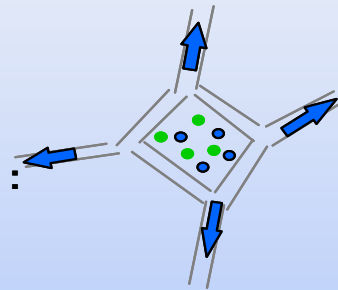


1
 Re-irradiation
 low T, He



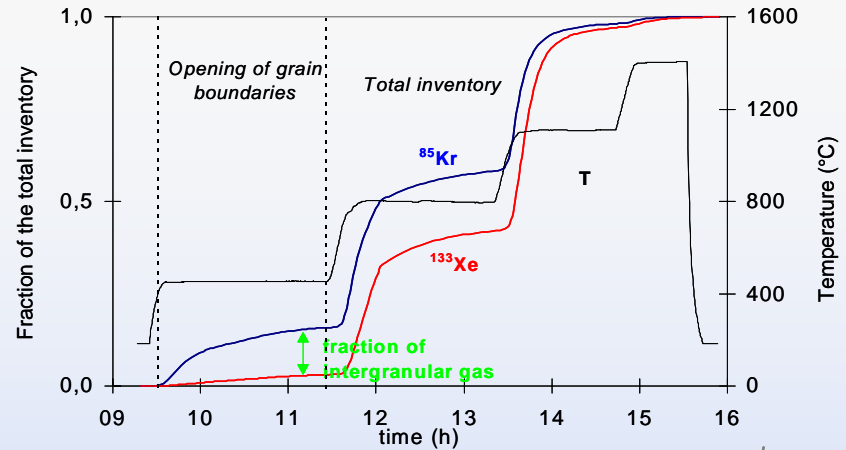
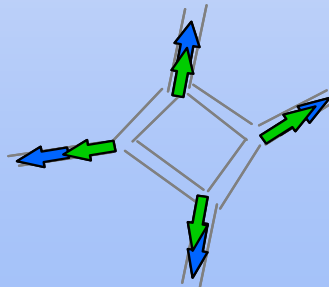
¹³³Xe from re-irradiation:
 intra-gran. gas tracer

2
 first thermal plateau :
 air, 380°C



3

release of the
 complete gas
 inventory



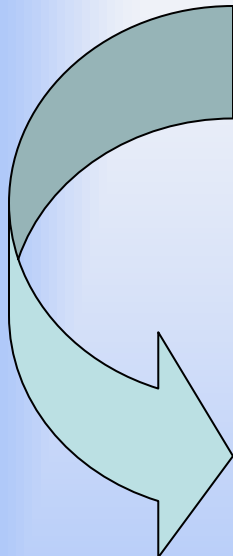
- UO₂ → U₄O₉ beginning at grain boundaries
- opening of grain boundaries
- release of all inter-granular gas + fraction of intra-granular gas
- quantification by γ spectrometry of ⁸⁵Kr and ¹³³Xe release
- difference = amount of inter-granular gas**

Conclusion



The MERARG II facility offers **accurate results for the fission gas and He measurements** thanks to on-line gamma spectrometry and μ -GC

The MEXIICO facility will offer **accurate results for the fission gas measurements under high pressure** thanks to on-line gamma spectrometry.



The complementary between these two facilities will provide very attractive results regarding the pressure effect on fission gas release from irradiated fuels



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Thank you for your attention